

# Thermal cracking products and bio-oil production from microalgae *Desmodesmus* sp.

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**Abstract:** Qualitative and quantitative analyses of thermal cracking products from *Desmodesmus* sp. were performed based on pyrolysis-gas chromatography-mass spectrometry (Py-GC/MS) at different temperature regimes (350°C-750°C). After further analysis of a series of total ions chromatogram (TIC) and summarized, thermal cracking products of *Desmodesmus* sp. at different temperature regimes can be obtained, which mainly comprised of aliphatic hydrocarbons, nitrogen compounds, aromatic hydrocarbons, fatty acids, ketones, alcohols, aldehydes and furan compounds. Compared to bio-oil production at 650°C (32.07%), *Desmodesmus* sp. pyrolyzed at 750°C could produce the highest bio-oil content of 42.25%. However, higher temperature could lead to the formation of contaminants (nitrogen compounds and PAHs) more easily. Therefore, considering the higher content of bio-oil conversion and less pollutants generation, the optimum temperature for *Desmodesmus* sp. thermal cracking conversion was about 650°C.

**Keywords:** microalgae, *Desmodesmus* sp., thermal cracking, bio-oil production, pyrolysis

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## 1 Introduction

In the context of modern society, ‘environment’ and ‘energy’ are often in the opposite of the two sides that cannot coexist between each other. The consumption of fossil fuels doubles the CO<sub>2</sub> content in the atmosphere, leading to climate change and causing serious environmental

pollution. As a high-quality renewable energy, bio-crude oil is environmentally friendly, low-carbon emissions, etc. At present, the bio-fuel materials are mainly from oil plants, which account for the competition with food crops and higher costs of water and raw material, limiting the further promotion of bio-fuel applications. Due to the advantages of photosynthesis efficiency, short growth cycle, high-density large-scale production, and no occupying arable land resources, microalgae as a new bio-fuel raw material can effectively solve the problem of competition with food crops and raw materials costs, which will be the most potential to replace fossil fuels resources in the future<sup>[1]</sup>.

The research on the microalgae biomass conversion to biofuels began in the mid-1980s, when it focused on the use of microalgae to prepare biodiesel. However, this method required the microalgae with high oil content, and was highly impacted by the lipid composition and content<sup>[2]</sup>. In order to make full use of microalgae

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biomass, some researches focused on pyrolysis of microalgae converted into bio-fuels, which has attracted a lot of attentions because of the higher bio-oil energy density, lower nitrogen and sulfur content, and easy preservation and transportation<sup>[3,4]</sup>. With the absence of oxygen or hypoxia conditions, the biomass are heated up to 500°C or higher temperature, the macromolecules of the biomass are cut off by thermal energy, and leading to the biomass structure isomerization and decomposing into small molecules through the whole pyrolysis process<sup>[5,6]</sup>. The products from the pyrolysis of biomass include gas, liquid and solid components. Pyrolysis can convert biomass into bio-char, bio-oil and syngas<sup>[4]</sup>.

Ginzburg<sup>[7]</sup> utilized pyrolysis of *Dunaliella tortiolecta* to obtain low sulfur, low nitrogen bio-oil firstly. Zhou et al.<sup>[8]</sup> conducted the pyrolysis experiment with *Enteromorpha prolifera* as raw material and found that the highest bio-oil yield (23.0%) was obtained under conditions of temperature of 300°C, reaction time of 30 min and addition of 5% Na<sub>2</sub>CO<sub>3</sub>, and further analyzed the bio-oil components including substances such as fatty acids, aromatic hydrocarbons, olefins, esters, ketones, aldehydes, phenols and nitrogen-containing compounds. Minowa et al.<sup>[2]</sup> studied the pyrolysis with *Dunaliella tortiolecta* as raw material. It was found that the biofuel content (37%) was higher than that of the body (20.5%) after the reaction at 340°C and 10 MPa for 60 min. It also showed that other components (proteins, carbohydrates, etc.) could be converted into bio-oils during the pyrolysis process. Furthermore, it was confirmed that the effects of temperature on the properties of bio-oils were significant, especially for bio-oils viscosity, calorific value, and the C, H, O element content. Ross et al.<sup>[9]</sup> studied the pyrolysis products from two kinds of low-fat microalgae *Chlorella vulgaris* and *Sporulina* sp. The results showed that high pyrolysis temperature and high fat content were beneficial to improve the yield of bio-oil that contained 70%-75% of carbon, 10%-16% of oxygen and 4%-6% of nitrogen; its composition included aromatic hydrocarbon compounds, long chain fatty acids, alcohol compounds and nitrogen compounds.

As a clean, environmentally friendly and renewable energy source, bioenergy will play a vital role in the

sustainable development of mankind, and microalgae has been considered as one of the most promising biomass materials. The aim of this study was qualitative and quantitative analysis of thermal cracking products from *Desmodesmus* sp. at different temperature regimes, and explored the optimum conditions for the biofuels preparation by microalgae; and provided the scientific basis for the energy production and industrialization of microalgae biomass.

## 2 Materials and Methods

### 2.1 Algae strain and culture condition

Algae strain was a wild-type *Desmodesmus* sp., which was isolated from local river freshwater. It was preserved in BG11 medium and listed in Table 1. Algae were inoculated at 10% (v/v) in 250 mL Erlenmeyer flasks containing 100 mL liquid medium. The culture flasks were incubated under stationary condition at (25±2)°C, (14 h : 10 h) illumination period (light : dark) and 200 μmol/(m<sup>2</sup>·s) continuous cool-white fluorescent light illumination.

**Table 1 Chemical composition of BG11 medium**

No.	Chemicals	Concentration/g·L <sup>-1</sup>
1	NaNO <sub>3</sub>	1.5
2	K <sub>2</sub> HPO <sub>4</sub>	3×10 <sup>-2</sup>
3	MgSO <sub>4</sub> ·7H <sub>2</sub> O	7.5×10 <sup>-2</sup>
4	CaCl <sub>2</sub> ·2H <sub>2</sub> O	36×10 <sup>-2</sup>
5	Citric Acid combined with Ferric	6×10 <sup>-3</sup>
6	Ammonium Citrate	6×10 <sup>-3</sup>
7	EDTA	1×10 <sup>-3</sup>
8	Na <sub>2</sub> CO <sub>3</sub>	6×10 <sup>-3</sup>
	H <sub>3</sub> BO <sub>3</sub>	2.86×10 <sup>-3</sup>
	MnCl <sub>2</sub> ·4H <sub>2</sub> O	1.81×10 <sup>-3</sup>
	ZnSO <sub>4</sub> ·7H <sub>2</sub> O	2.22×10 <sup>-4</sup>
9	NaMoO <sub>4</sub> ·5H <sub>2</sub> O	3.9×10 <sup>-4</sup>
	CuSO <sub>4</sub> ·5H <sub>2</sub> O	7.9×10 <sup>-5</sup>
	Co(NO <sub>2</sub> ) <sub>2</sub> ·6H <sub>2</sub> O	4.94×10 <sup>-4</sup>

### 2.2 Raw material and sample preparation

*Desmodesmus* sp. was preserved in BG11 medium for 14 d and the culturing condition was described as 2.1. After 14 d of cultivation, algae cells were harvested by centrifugation at 10 000 r/min for 10 min and dried by a vacuum freeze dryer (Savant Instruments Inc., USA), then stored at 4°C before being analyzed.

### 2.3 Compositional analysis

The carbon, hydrogen, nitrogen and sulfur contents in sample were measured using an elemental analyzer (Flash

EA-1112, Thermo, USA) at the Institute of Chemistry, Chinese Academy of Sciences. Reported values were from the average of at least triplicate samples. The Bligh and Dyer method was used to determine the total lipid content of the sample<sup>[10]</sup>. It is indicated that the protein content (wt%) of the sample equals 6.25 times of the nitrogen content of the sample<sup>[11]</sup>, referring to Equation (1).

$$\text{Protein content} = \text{Nitrogen} \times 6.25 \quad (1)$$

The Equations established below for high heating value (HHV) of sample was employed<sup>[12]</sup>.

$$\text{HHV (OLS)} = 1.87C^2 - 144C - 2082H + 63.8C \times H + 129N + 20147 \quad (2)$$

$$\text{HHV (PLS)} = 5.22C^2 - 319C - 1674H + 38.6C \times H + 133N + 21028 \quad (3)$$

C, H and N represent the content of carbon, hydrogen and nitrogen elements, respectively. Equations (2) and (3) were obtained respectively through regression analysis of ordinary least square (OLS) and partial least square (PLS) of high heating value for sample. According to the suggestions of Friedl et al.<sup>[13]</sup>, the mean value of HHV (MJ/kg) was calculated according to Equation (4):

$$\text{HHV} = \frac{\text{HHV (OLS)} + \text{HHV (PLS)}}{2} = (3.55C^2 - 232C - 2230H + 51.2C \times H + 131N + 20600) \times 10^{-3} \quad (4)$$

## 2.4 Thermal cracking characteristics of sample

The analyzer (Py-GC/MS) used for sample pyrolysis was composed by a pyrolysis device (Frontier Labs 3030i, Japan) and gas chromatography-mass spectrometer (GC/MS, Agilent 7890A/5975C, USA).

The Py-GC/MS real-time testing was performed between 350°C-750°C (100°C for temperature interval) for the sample to obtain the total ion current (TIC) diagrams of sample pyrolysis product components. The analysis condition of GC refers to Table 2.

**Table 2 Analytical condition of GC settings**

Name	Parameters
Capillary column	HP-5 (30 m × 0.25 mm × 0.25 μm)
The carrier gas and flow rate	He, 1.0 mL/min, constant current
Inlet temperature	250°C
Split ratio	1:10
Temperature programming	Initial temperature 40°C, keep 3 min; up to 200°C by 5°C/min, keep 5 min; up to 250°C by 10°C/min, keep 5 min.

## 2.5 Bio-oil production from the sample

The TIC diagrams of sample pyrolyzed products under different temperature conditions were obtained. Results were analyzed using Agilent MSD Productivity Chem Station for GC and GC/MS System Data Analysis application software (Version D 03.00.552, Agilent, USA). Retention time and peak area percentages of different compounds in pyrolyzed products were determined by comparing with NIST 2011 Database (Version 2.0, National Institute of Science and Technology, USA). The concentrations of each individual compound were of right proportion to its corresponding peak area percentage.

## 3 Results and discussion

### 3.1 Composition analysis

Table 3 lists the carbon, hydrogen, nitrogen and sulfur content, HHV values, lipid content, and protein content of the sample. Table 3 also shows the relevant data of *Scenedesmus* sp. and wheat straw for comparison<sup>[14,15]</sup>. The contents of carbon, hydrogen and nitrogen in sample were higher than that of *Scenedesmus* sp., especially carbon content, which was about 6% higher than that of *Scenedesmus* sp. On the contrary, with compared to other biomass material (wheat straw), the sample was seen to have a lower content of carbon and higher of hydrogen and nitrogen. In the chemical analysis, the protein content of sample was much higher than that of *Scenedesmus* sp. due to its higher nitrogen content, sample lipid content was also higher than *Scenedesmus* sp. at the same time. In addition, the HHV of sample was found to be lower than wheat straw but higher than *Scenedesmus* sp. It was reported that *Scenedesmus* sp. had a biofuel calorific value of 18.4 MJ/kg when pyrolyzed at 480°C<sup>[14]</sup>, while sample was higher than *Scenedesmus* sp. which indicated that sample could have a very large potential for energy production according to the above-mentioned analysis.

**Table 3 Compositional analysis of feedstock**

Feedstock	Elemental analysis/%				HHV /MJ·kg <sup>-1</sup>	Chemical analysis/%	
	C	H	N	S		Lipid content	Protein content
Sample	38.05	6.30	7.67	0.56	16.14	16.6	47.94
<i>Scenedesmus</i> sp.	32.1	4.8	5.3	0.5	14.69	11.5	27.8
Wheat straw	44.93	5.71	0.63	-	17.83	-	-

### 3.2 Analysis of constitution of sample pyrolysis products

The pyrolysis temperature is an important factor in the thermal cracking of biomass, and different cracking temperatures result in different degrees of thermal cracking<sup>[16]</sup>. When the pyrolysis temperature rises to a certain extent, it will be accompanied by the secondary thermal cracking reaction; the primary part of the primary products of the pyrolysis product will undergo thermal cracking again to obtain the secondary cracking products<sup>[17]</sup>. Therefore, it is important to study the composition of pyrolysis products of biomass with pyrolysis temperature, which is of great significance to explore the process parameters of biomass pyrolysis.

Figure 1 showed the TIC diagram of sample pyrolyzed at 350°C, specific components can be obtained after further analysis, which including 40 kinds of compounds such as hydrocarbons, acids, amides, alcohols and other organic substances. Among them, the relative content (more than 3%) were 2,6,6-trimethyl-bicycloheptane (24.65%), squalene (17.95%), acetylhydrazine (4.12%), 9-octadecenamide (4.02%), heptadecane (3.72%), 3,7,11,15-tetramethyl-2-hexadecene (3.48%) and hexadecamide (3.14%), and the retention time was 34.46 min, 48.29 min, 4.06 min, 46.24 min, 31.44 min, 34.56 min and 43.42 min, respectively.

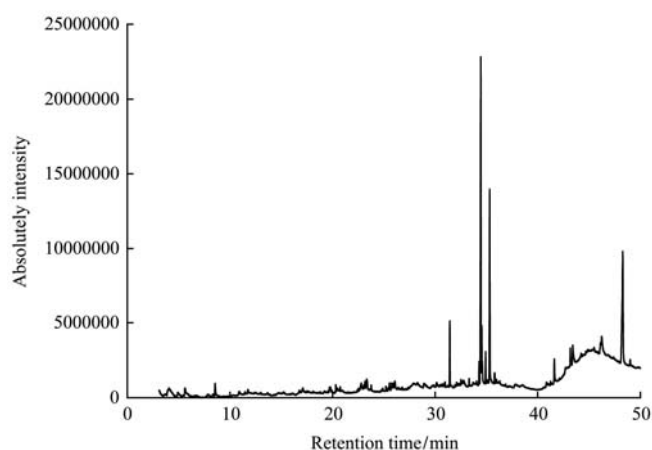


Figure 1 TIC diagram of sample pyrolytic bio-oil at 350°C

As we can see from Figure 2, thermal cracking products of sample at 450°C included 111 compounds, among which more than 3% were 9-octadecyne (13.85%), 1H-imidazole-4-propylamine (8.27%), toluene (6.37%), 6,10,14- (4.50%), hexadecamide (3.44%) and

methyl-8,10,14-octadecynylmethyl ester (3.41%).

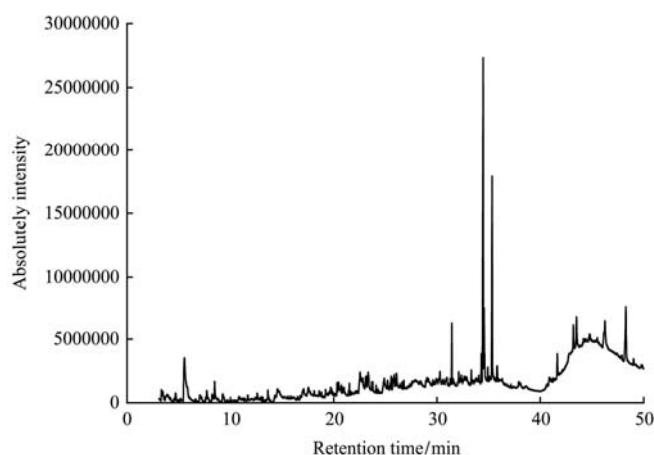


Figure 2 TIC diagram of sample pyrolytic bio-oil at 450°C

After the similarly analysis from Figures 3, 4 and 5, and we can concluded that 111, 183 and 149 kinds of thermal cracking products can be obtained at 550°C, 650°C and 750°C respectively. Each temperature generated different kinds of compounds, such as 9-octadecyne was the highest content at 550°C, while toluene was the top at 650°C and 750°C.

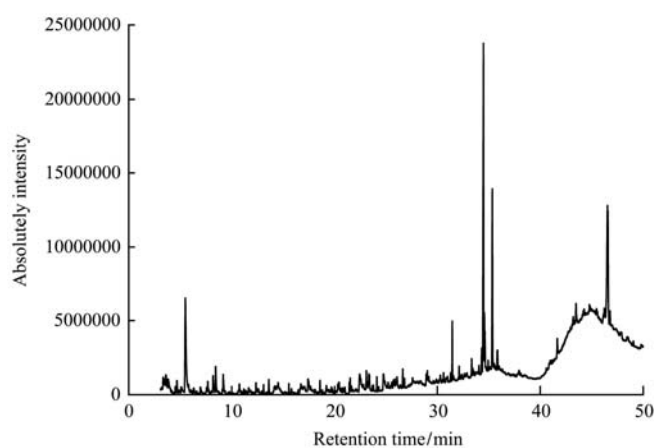


Figure 3 TIC diagram of sample pyrolytic bio-oil at 550°C

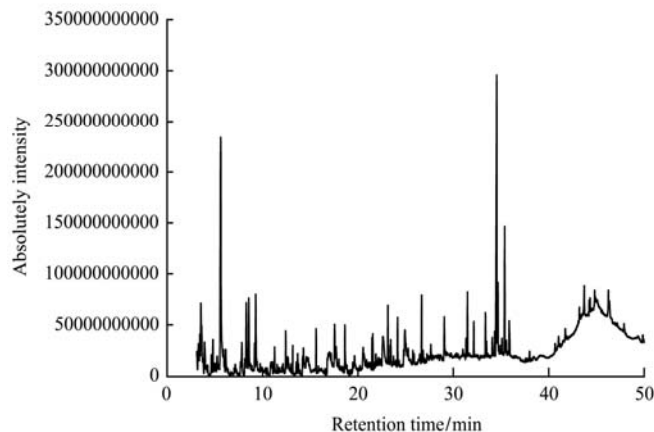


Figure 4 TIC diagram of sample pyrolytic bio-oil at 650°C

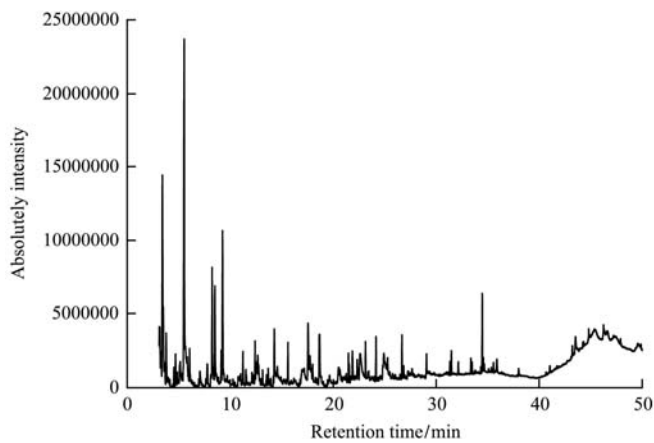


Figure 5 TIC diagram of sample pyrolytic bio-oil at 750°C

### 3.3 Analysis of bio-oil production of sample under different temperature

In order to better study the bio-oil production of sample under different temperature, generally in accordance with the practice of analysis, only the pyrolysis products that matching degree larger than 80% were summarized and compared. After further analysis, thermal cracking products of sample were divided into the following categories: aliphatic hydrocarbons (alkanes and olefins), aromatic hydrocarbons (benzene, indene and derivatives thereof), acids, nitrogen compounds (amides, indoles and pyrimidines), polycyclic aromatic hydrocarbons (PAHs), ketones, alcohols, aldehydes, phenols, and furans. This conclusion was similar to that of other researchers<sup>[18,19]</sup>, and the relative peak areas of the various substances at different temperatures were listed in the following Tables.

Among the compounds listed in Tables 4, the aliphatic hydrocarbon compounds were mainly composed of alkanes and alkenes, which are natural constituents in fossil fuels. Aliphatic hydrocarbons are of great value in fuel applications and accompanied by temperature<sup>[19]</sup>. When the cracking temperature raised from 350°C to 450°C, the relative content of the aliphatic hydrocarbon compounds decreased gradually; when the temperature raises from 450°C to 650°C, the relative content of the aliphatic hydrocarbon compounds gradually increased and reached a maximum of 13.58% at 650°C; when temperature raised from 650°C to 750°C, the relative content of the aliphatic hydrocarbon compounds was gradually reduced, possibly due to the high temperature leading to the secondary reaction of the pyrolysis product.

**Table 4 Effect of temperature on aliphatic hydrocarbons from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage /%					
		350°C	450°C	550°C	650°C	750°C	
<b>Aliphatics</b>							
	Cyclopropane, 1,2-dibutyl-			0.23			
	Cyclopropane, 1-methyl-2-pentyl-			0.63			
	Cyclohexane, 1-(1,5-dimethylhexyl)-4-(4-methylpentyl)			0.44		0.91	
Alkanes	Propylidencyclohexane					0.19	
	Undecane, 2,6-dimethyl-				0.12		
	Tridecane, 7-methylene-				0.47	0.29	
	Tridecane, 7-cyclohexyl-				0.024		
	Pentadecane			0.34	0.28		
	Cyclopentadecane					0.27	
	Heptadecane	3.72	1.81	1.60	1.05	0.39	
	sum	3.72	1.81	3.24	1.93	2.05	
		Cyclohexene, 4-(4-ethylcyclohexyl)-1-pentyl-			0.56		
		1-Heptene				1.11	1.18
	Bicyclo[2.2.1]hept-2-ene, 1-methyl-					0.55	
	1-Octene, 3,7-dimethyl-				1.17	0.61	
	1-Nonene				0.48	0.55	
	1-Decene			0.37	0.70	0.82	
	1-Undecene				0.71	0.76	
	1-Dodecene				1.32		
	1-Tridecene			0.19	0.45	0.46	
Alkenes	Bicyclo[10.1.0]tridec-1-ene	0.30					
	1-Tetradecene			1.00	0.79	0.85	
	2-Tetradecene, (E)-					0.16	
	1-Pentadecene			0.58	1.10	0.77	
	2-Hexadecene, 3,7,11,15-tetramethyl-, [R-[R*,R*-(E)]]-	4.94	3.24	2.53	1.46	0.25	
	1-Heptadecene				0.46		
	3-Heptadecene, (Z)-					0.23	
	8-Heptadecene				0.34		
	1-Nonadecene	0.92		0.58	0.31	0.19	
	1-Eicosene			0.29	0.88		
D-Limonene			0.68				
sum	6.16	3.92	6.10	11.65	7.38		
sum	9.88	5.73	9.34	13.58	9.43		

Aromatic hydrocarbon compounds are an important industrial chemical and can also be used as a fuel additive to improve the octane number and the quality of the fuel. In the thermal cracking products of sample, the aromatic hydrocarbon compounds were mainly composed of benzene, derivatives of benzenes and indenenes. As it can be seen from Table 5, the aromatic hydrocarbon compounds increased as the cracking temperature raised between 350°C-750°C, the relative content of the

aromatic hydrocarbon compounds increased with the temperature, and finally up to the highest content (32.62%) at 750°C. It was also verified that high temperature above 550°C could produce a large amount of aromatic hydrocarbon compounds.

**Table 5 Effect of temperature on aromatic hydrocarbons from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage/%				
		350°C	450°C	550°C	650°C	750°C
<b>Aromatics</b>						
	Benzene			0.73	1.70	5.43
	Benzene, propyl-					0.80
	Benzene, 2-propenyl-					0.59
	Benzene, 3-butenyl-					0.18
	Benzene, 1,3-dimethyl-			1.23		
	Benzene, 1-isocyano-2-methyl-			1.19		
<b>Benzenes</b>						
	Benzene, 1-ethyl-3-methyl-					0.83
	Benzene, (2-methylcyclopropyl)-					0.17
	Toluene	1.13	6.37	7.62	9.00	10.73
	<i>p</i> -Xylene	1.52	1.13		1.98	2.77
	Ethylbenzene				1.57	2.66
	Styrene	0.88	0.84	1.87		4.06
	alpha.-Methylstyrene					0.22
	sum	2.65	8.38	11.61	16.12	28.44
<b>Indenes</b>						
	Indene				0.93	1.57
	1H-Indene, 1-methyl-					1.38
	2-Methylindene					0.80
	1H-Indene,2,3-dimethyl-					0.19
	1H-Indene, 4,7-dimethyl-					0.24
	sum	0	0	0	0.93	4.18
	sum	2.65	8.38	11.61	17.05	32.62

The thermal cracking products of sample also included some fatty acid compounds, mainly from the thermal cracking of lipid in sample<sup>[4]</sup>. Table 6 showed that the fatty acid compounds were mainly long chain fatty acids, and no fatty acid compounds were produced at low temperature of 350°C; a very small amount of fatty acid compounds were detected until 450°C; at the temperature range of 450°C-550°C, the relative content of fatty acid compounds grew got a maximum of 5.59% at 550°C; while at range of 550°C-750°C, fatty acid compounds reduced.

There were also some nitrogen-containing compounds in the thermal cracking products of sample, which are mainly derived from the thermal cracking of proteins and chlorophyll in the body<sup>[18-20]</sup>. From Table 7, it can be

seen that the nitrogen-containing compounds were mainly composed of amides, pyrimidines, indoles and quinolines, which varied with increasing temperature. When temperature raised from 350°C to 450°C, the relative content of the nitrogen-containing compounds gradually increased and reached a maximum of 11.31% at 450°C; when the temperature raised to 550°C began to decline; when temperature continued to rise to 650°C, the relative content of nitrogen compounds increased slightly.

**Table 6 Effect of temperature on fatty acids from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage/%				
		350°C	450°C	550°C	650°C	750°C
<b>Acids</b>						
	Decanoic acid, 10-(2-hexylcyclopropyl)					0.20
	Myristoleic acid		0.32			
	Hexadecenoic acid, Z-11-			1.07		
	cis-13-Octadecenoic acid		0.38	1.33		
	6-Octadecenoic acid, (Z)-			1.59	0.51	
	Octadec-9-enoic acid				0.60	
	9-Octadecenoic acid, (E)-			1.11		
	Oleic Acid			0.49	0.33	
	sum	0	0.70	5.59	1.44	0.20

**Table 7 Effect of temperature on nitrogen compounds from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage/%				
		350°C	450°C	550°C	650°C	750°C
<b>Nitrogen compounds</b>						
<b>Amides</b>						
	Hexadecanamide	3.14	3.44		1.54	
	Octadecanamide			2.75		
	9-Octadecenamamide, (Z)-	5.24				
	Nonadecanamide					0.42
	Benzyl nitrile		0.61		1.86	2.60
	Hexadecanenitrile		0.87	1.00		
<b>Indoles</b>						
	Indole		4.25	2.20	2.81	2.56
	1H-Indole, 3-methyl-		2.14	1.27	2.16	1.30
	1H-Indole, 4-methyl-			0.56	0.30	0.90
	Indole, 3-[3-(4-morpholinyl) prop-1-enyl]-			0.15		
<b>Pyrimidines</b>						
	Pyridine				0.75	1.33
	Pyridine, 2-methyl-					0.43
	Pyridine, 4-methyl-				0.33	
	Pyridine-3-carboxamide, oxime, N-(2-trifluoromethylphenyl)-					0.18
	[1,2,4]Oxadiazole, 3-(5-bromofuran-2-yl)-5-furan-2-yl-					0.28
<b>Quinolines</b>						
	Quinoline					0.81
	sum	8.38	11.31	7.93	10.63	9.93

In addition, sample also detected a number of polycyclic aromatic hydrocarbons (PAHs) that have been

described as a typical pollutant which was listed in Table 8. At temperatures ranging from 350°C to 550°C, the content of PAHs was almost the same as the cracking temperature raised. When temperature raised up to 550°C-750°C range, the relative content of PAHs increased rapidly from 1.11% to a maximum of 5.6%, possibly due to the secondary reaction of the pyrolysis products at high temperature. Therefore, it is recommended to take a lower pyrolysis temperature to avoid the generation of PAHs.

**Table 8 Effect of temperature on polycyclic aromatic hydrocarbons (PAHs) from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage/%				
		350°C	450°C	550°C	650°C	750°C
	Naphthalene					2.47
	Naphthalene, 1-methyl-					1.80
	Naphthalene, 1,5-dimethyl-				0.33	
	Naphthalene, 1,6-dimethyl-				0.48	
	Naphthalene, 1,7-dimethyl-					0.36
	Naphthalene, 2,3-dimethyl-					0.87
PAHs	1,4-Dihydronaphthalene					0.52
	2-Naphthalenemethanol, decahydro-5-methylene-8-vinyl-		0.18			
	Naphthalene, 1,2-dihydro-1,1,6-trimethyl-	0.75	0.83	0.56	0.39	
	Naphthalene, 1,2,3,4-tetrahydro-1,1,6-trimethyl-	0.65	0.96	0.55	0.60	0.10
	sum	1.40	1.97	1.11	2.32	5.60

Thermal cracking products of sample also detected a number of ketones, aldehydes and alcohols compounds and a very small amount of phenols, furan compounds (Table 9). When temperature raised from 350°C to 550°C, the relative contents of ketones, aldehydes and alcohols compounds increased with raising temperature and reached a maximum of 13.0% at 550°C; when the temperature continued to rise, the relative content of ketones, aldehydes and alcohols compounds decreased. However, in the range of 350°C-650°C, both phenols and furan compounds increased gradually with raising temperature and reached a maximum of 3.39% and 0.23% at 650°C, respectively, and which began to decline as the temperature continued to rise.

Among the thermal cracking products of sample, aliphatic hydrocarbon compounds are natural constituent of fossil fuels and can provide energy during combustion<sup>[18]</sup>; aromatic hydrocarbon compounds are an important fuel additive, which can improve the quality of

fuels. Fatty acid compounds can produce fatty acid methyl esters, namely biodiesel, by the transesterification reaction under the action of catalyst<sup>[21]</sup>, which can also undergo a deoxygenation to produce long chain aliphatic hydrocarbons<sup>[22]</sup>. Figures 3-6 depicted the sum of the relative amounts of these three compounds at different temperatures. The relative content of these three substances reached a maximum of 42.25% at 750°C and reached 32.07% at 650°C, but 750°C could result in more contaminants produced, such as nitrogen compounds and PAHs (15.53%), which account for 2.58% more than 650°C (12.95%). Thus, the optimum thermal cracking temperature for sample was 650°C based on lower levels of contaminant emissions and higher biofuel yields.

**Table 9 Effects of temperature on ketones, alcohols, aldehydes, phenols and furans from sample pyrolyzed at 350°C-750°C**

Groups	Compounds	Peak area percentage/%				
		350°C	450°C	550°C	650°C	750°C
ketones	2-Cyclopenten-1-one, 3-methyl-					0.23
	Ethanol, 2-(5-amino-6-chloropyrimidin-4-ylamino)			0.45		
	Cyclopentanemethanol, 1-hydroxy-.alpha.,3,3-trimethyl-2-(3-methyl-1,3-butadienyl)-					0.20
	Cyclohexanol, 5-methyl-2-(1-methylethenyl)-		0.094			
	1-Dodecanol, 3,7,11-trimethyl-					0.75
Alcohols	2,4,7,14-Tetramethyl-4-vinyl-tricyclo[5.4.3.0(1,8)]tetradecan-6-ol		0.47			
	Z-7-Pentadecenol				0.12	
	Z-9-Pentadecenol				0.094	
	1,16-Hexadecanediol			0.26		
	6,10,14-Hexadecatrien-1-ol, 3,7,11,			4.50		
	15-tetramethyl-, [R-(E,E)]-Z,Z-10,12-Hexadecadien-1-ol acetate					0.35
	5,8,11-Heptadecatrien-1-ol					0.68
	Phytol	2.15	1.22			
	Geranylgeraniol			11.54		
	Butanal, 3-methyl-		0.58			
Aldehydes	Cyclopropaneoctanal, 2-octyl-			0.80	0.036	
	7,11-Hexadecadienal			0.96		
	sum	2.62	7.61	13.0	2.05	0.20
Phenols	Phenol			1.00		
	Phenol, 4-methyl-			1.06	3.39	2.66
	sum	0	1.00	1.06	3.39	2.66
Furans	Furan, 2,5-dimethyl-				0.23	0.11
Sum		0	0	0	0.23	0.11

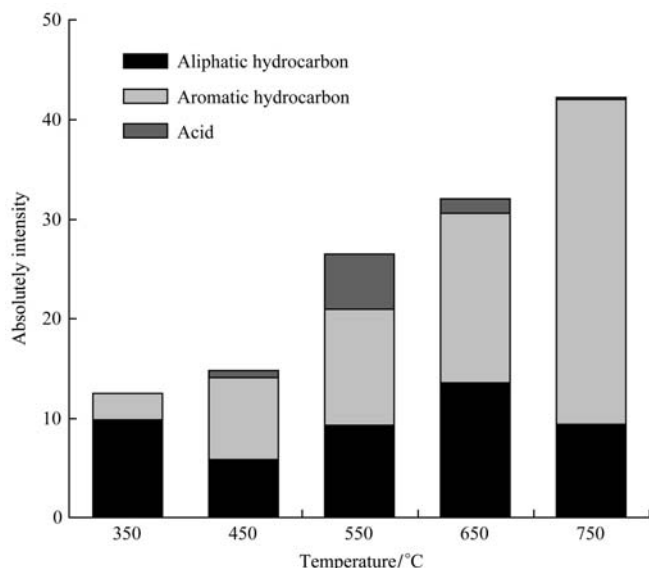


Figure 6 TIC diagram of sample pyrolytic bio-oil at 650°C

## 4 Conclusions

Due to the higher carbon content (38.5%) and relatively low nitrogen content (7.67%) of sample, it can be concluded that the energy utilization potential of sample was huge. The thermal cracking products of sample were composed of aliphatic hydrocarbon compounds (alkanes and olefins), aromatic hydrocarbon compounds (benzene, indene and derivatives of both), fatty acids, nitrogen compounds, (indoles, pyrimidines and quinolines), polycyclic aromatic hydrocarbons (PAHs), ketones, aldehydes and alcohols, phenols and furan compounds. Temperature is an important factor affecting the composition of thermal cracking products of sample. Compared to bio-oil production at 650°C (32.07%), sample pyrolyzed at 750°C could produce the highest bio-oil content of 42.25%. However, higher temperature could lead to the formation of contaminants (nitrogen compounds and PAHs) more easily. Therefore, considering the higher content of bio-oil conversion and less pollutants generation, the optimum temperature for sample thermal cracking conversion was about 650°C.

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